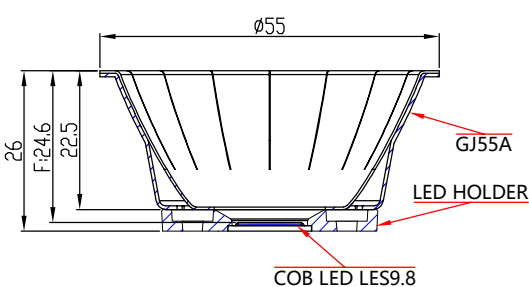


Light Source	CITIZEN CLU028 LES 9.8mm
Design Angle	55°±5° (WF)
Light EFFICIENCY	
LED Holder (selective use)	SR: 92.70.492.00
	PI: 99.02.73.200
	BJB47.360.1025

OPTICAL ASSEMBLY DIAGRAM



- 技术要求:
 1. "*" 标记为重点控制尺寸。
 2. 未注公差按公差表。
 3. 产品未注圆角与拔模斜度按3D。
 4. 产品外观按《N-SIP-QA-04 铝反光杯检验标准》。

PRODUCT BOM

NO.	PRODUCT NAME	PRODUCT CODE	QTY	MATERIAL/FINISH
①	GJ55-REF-36D -18H23		1	t=0.4mm High reflectivity aluminum material (sand surface)
②	GJ55-WK-36D		1	T=0.6mm 1060AL

Nata®

版本
VERSIONS
V1.0

DIMENSION TOLERANCE TABLE
(UNLESS OTHERWISE STATED)

> 0-5	> 5-30	> 30-90	> 90-150	> 150-250	> 250-400	> 400-700
±0.15	±0.2	±0.4	±0.5	±0.8	±1.5	±2

PUNCH TOLERANCE TABLE
(UNLESS OTHERWISE STATED) (ANGLE)

> 0-10	> 10-50	> 50-120	> 120-250	> 250-360
±1°	±0.5°	±0.3°	±0.2°	±0.166°

部件产品图

COMPONENT PRODUCT DRAWING

单位
UNIT
mm

产品编码
PRODUCT CODE

91.02.3231.000

产品名称
PRODUCT NAME

2-3231-LM

客户
CUSTOMER

NT

客户产品编号
CUSTOMER
PRODUCT CODE

GJ55M-A-18H23反光
杯-55D

标记
MARK

处数
NO. OF MODIF.

RYB

更改内容
MODIFICATIONS

制图
DRAWN BY

审核
CHECKED BY

日期
DATE (DD-MM-YYYY)

08-04-2026

签名
SIGNED BY

比例
SCALE

视角
1st ANGLE PROJECTION

页数
PAGE

更改日期
MODIF. DATE

1:1

SHEET 1 OF 1

COMPONENT PRODUCT DRAWING